

Garant**Die 6g, M: M27**

Order data

Order number	140300 M27
GTIN	4045197083234
Item class	11K

Description

Version:

Closed, pre-slit form. **≥ M3 with tapered lead chamfer** on both sides for easy start to the threading action and clean swarf evacuation in the direction of cutting. **1¾ turns lead chamfer.**

Cutting direction: right-hand

Tolerance class: DIN 13 6g

Pitch: 3 mm

External Ø: 65 mm

Height: 25 mm

Technical description

Pitch	3 mm
Height	25 mm
External Ø	65 mm
Tolerance class	DIN 13 6g
Thread size	M27

Thread type	M
Flank angle	60 °
Tool material	HSS
Standard	EN 22568
Cutting direction	right-hand
Type of product	Die

User data

	Suitability	V _c	ISO code
Aluminium (short chipping)	suitable only under restricted conditions		
Steel < 500 N/mm ²	suitable		
Steel < 750 N/mm ²	suitable		
Oil	suitable		
dry	suitable only under restricted conditions		